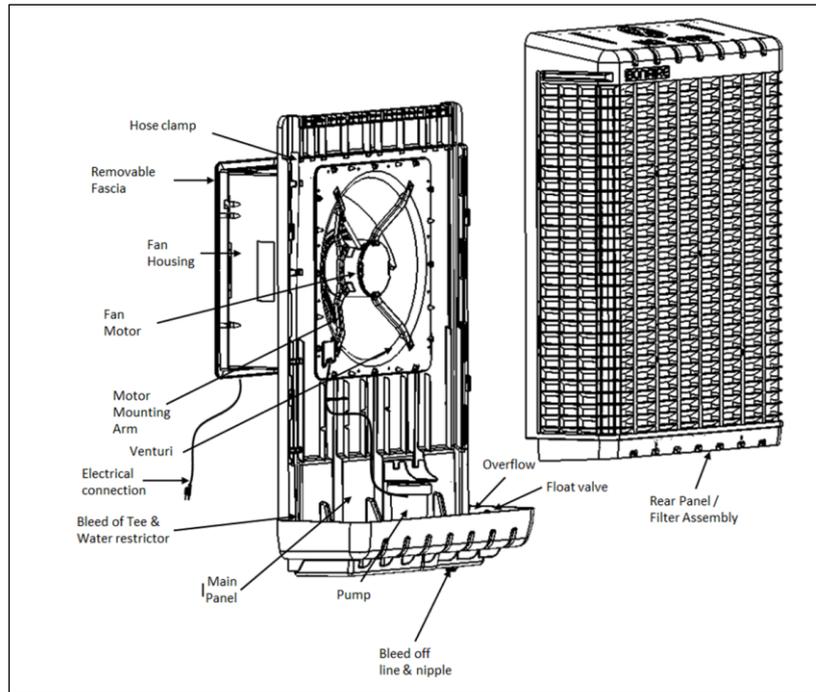
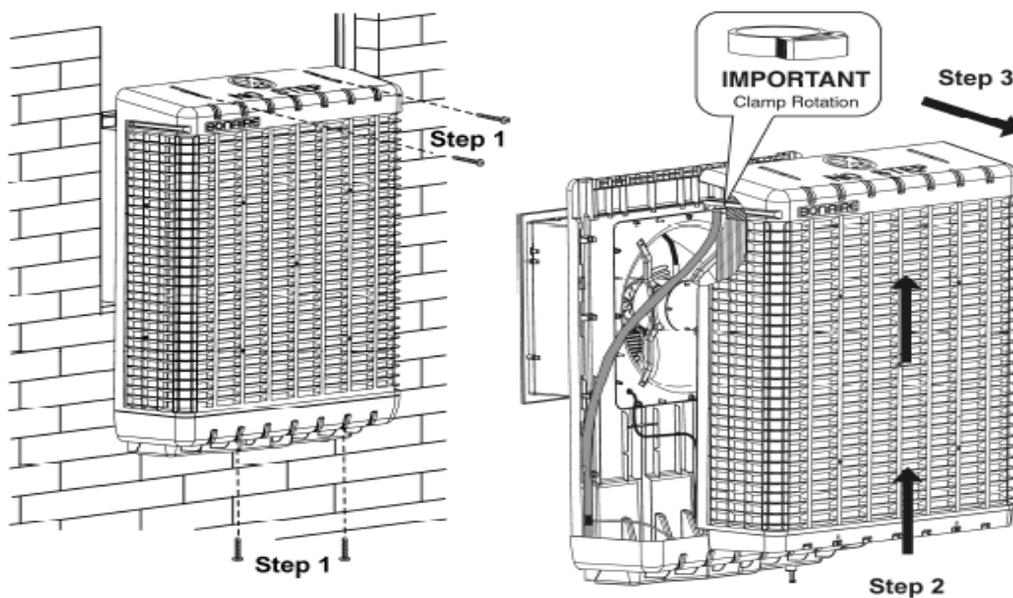


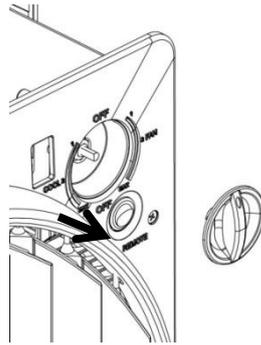
## Bonaire Durango Window Cooler – Changing a Pump 6280813SP



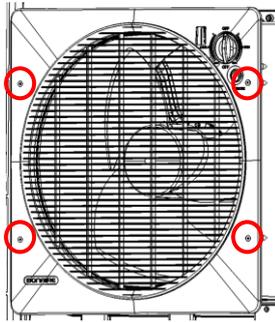
1. Unplug the electrical connection unit to ensure power has been removed.
2. Remove the rear panel as follows -
  - Remove Rear Filter Panel fixing screws (4 off).
  - Lift the rear filter panel in a vertical fashion 3" or 75mm.
  - Pull rear filter panel away from unit.
  - The pump hose will be attached to Rear Filter Panel. Should the hose come off during removal of Rear Filter Panel, care should be taken to re-attach the hose and snap lock clamp before replacing Rear Filter Panel.



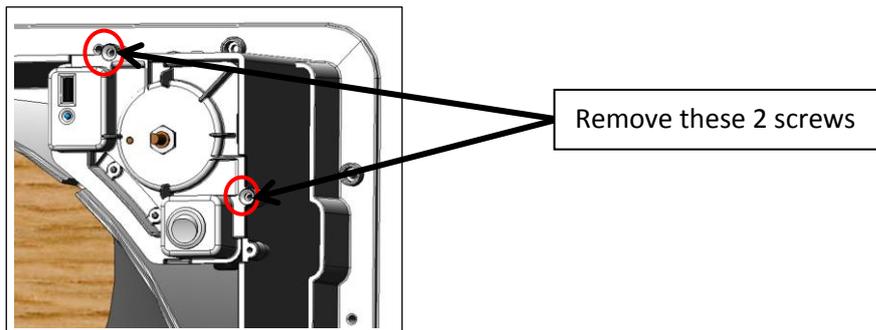
3. Remove the front fascia control knob



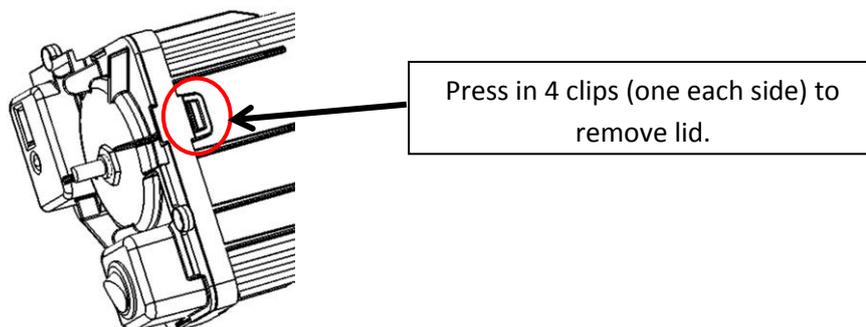
4. Remove the front fascia by removing the 4 screws.



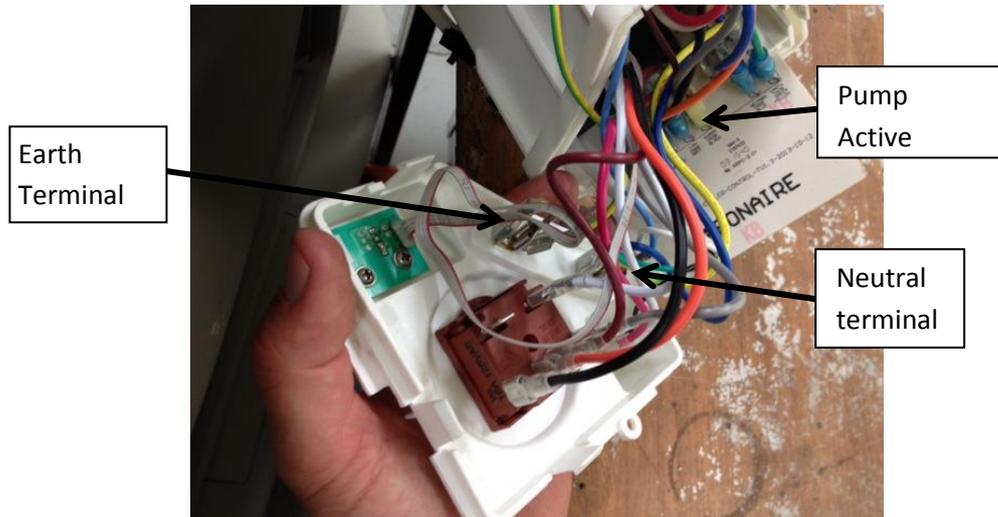
5. Undo the 2 screws holding the control box into the fan housing and slide out the control box out forwards towards you.



6. Open the control box by depressing the 4 clips to remove the lid



7. Remove the pump lead connections

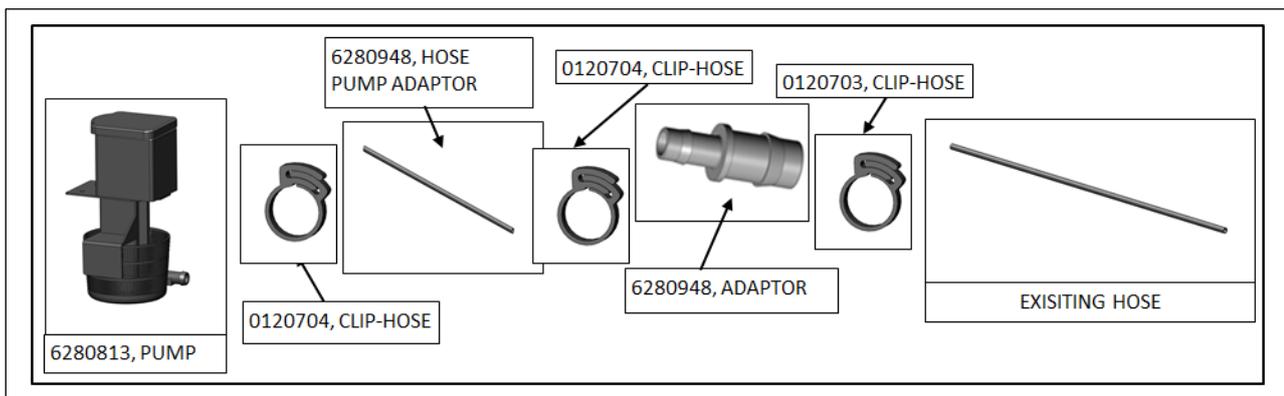


Unplug the pump active from the PCB, unplug the pump earth from the earth terminal and the pump neutral from the neutral terminal.

8. Pull the pump lead out of the control box and through the fan housing.
9. Unscrew the pump mounting bracket and remove the clamp on the pump hose and pull the hose off the pump.

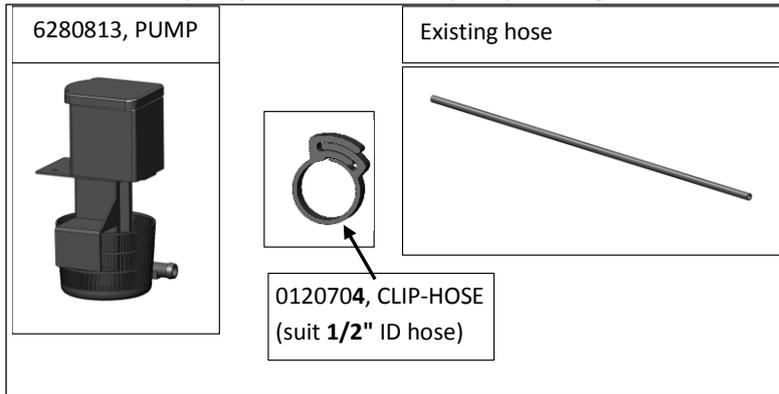
**For products built before 2017;**

10. Remove the old pump and fit the new pump through the basket and reconnect the hose.
- a) Fit the 6280951, ½" ID adaptor hose to the pump
  - b) Fit the 6280948 adaptor to the hose
  - c) Fit the existing ¾" hose to the adaptor and then add hose clips to ensure the hose is secure
  - d) Refit the pump to the mounting bracket.

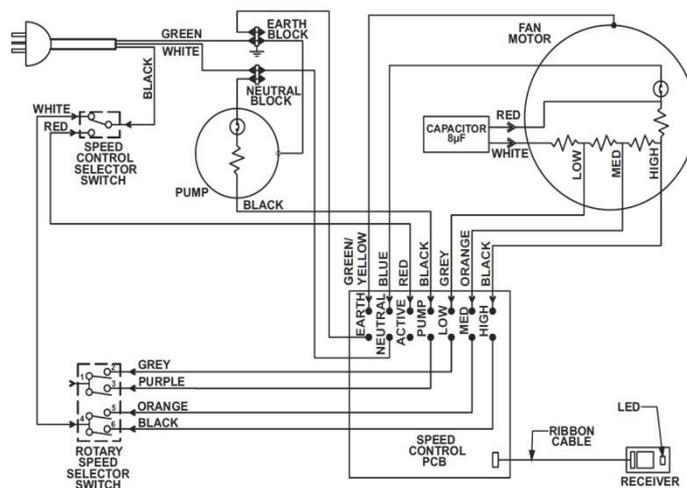


**For products built after 2017;**

11. Remove the old pump and fit the new pump through the basket and reconnect the hose.



12. Feed the pump lead through the fan housing to the front of the unit and into the control box.
13. Connect the terminals of the new pump to terminals (pump active to the PCB, earth to the earth terminal and neutral to the neutral terminal).



14. Refit the control housing lid and insert back into the fan housing cavity. Refix the 2 screws.
15. Replace the front fascia with 4 screws and replace the knob.
16. Refit the rear panel and ensure that the hose connection is good and the clamp is fitted.